

**LONGLITE® PMC T614**

Chang Chun Plastics Co., Ltd. (CCP Group) - Phenolic

## General Information

**Product Description**

PMC-T614 Black Phenolic is a two-stage, general purpose molding material offering excellent mold process-ability and optimized Cure cycles. Typical applications include cookware handles and knobs, Houseware appliance parts, etc.

**General**

Material Status	• Commercial: Active
Availability	• Asia Pacific • Europe • North America
Features	• Fast Cure • General Purpose • Good Moldability
Uses	• Household Goods • Normal Oven Cookware
UL File Number	• E59481
Appearance	• Black
Forms	• Granules
Processing Method	• Injection Molding

 Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.36		ASTM D792
Density	1.36	g/cm <sup>3</sup>	JIS K7112
Molding Shrinkage			
--	0.80	%	ASTM D955
--	0.80	%	JIS K6915
Water Absorption (24 hr)	0.50	%	ASTM D570
Water Absorption (24 hr, 73°F)	0.50	%	JIS K6911
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	7980	psi	ASTM D638
Tensile Stress	7980	psi	JIS K6911
Flexural Strength	11200	psi	ASTM D790
Flexural Stress	11200	psi	JIS K7203
Compressive Strength	29000	psi	ASTM D695
Compressive Stress	29000	psi	JIS K6911
Impact	Nominal Value	Unit	Test Method
Charpy Impact Strength			
--	14	lbf/in	ASTM D256
--	14	lbf/in	JIS K7111
Izod Impact			
--	11	lbf/in	ASTM D256
--	11	lbf/in	JIS K6911
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	311	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	311	°F	JIS K7207
RTI Elec	302	°F	UL 746B
RTI Imp	302	°F	UL 746B
RTI Str	302	°F	UL 746B
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+12	ohms·cm	ASTM D257
Volume Resistivity	1.0E+12	ohms·cm	JIS K6911
Dielectric Strength			
--	250	V/mil	JIS K6915



--	250 V/mil	ASTM D149
Arc Resistance	PLC 7	ASTM D495
Comparative Tracking Index (CTI)	PLC 4	UL 746A
Insulation Resistance		
-- <sup>2</sup>	1.0E+8 ohms	ASTM D257
-- <sup>2</sup>	1.0E+8 ohms	JIS K6915
-- <sup>3</sup>	1.0E+10 ohms	ASTM D257
-- <sup>3</sup>	1.0E+10 ohms	JIS K6915
<b>Flammability</b>	<b>Nominal Value</b>	<b>Unit</b>
Flame Rating (0.24 in)	V-0	UL 94
<b>Additional Information</b>	<b>Nominal Value</b>	<b>Unit</b>
Shelf Life	12	month

#### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> (B)

<sup>3</sup> (N)

